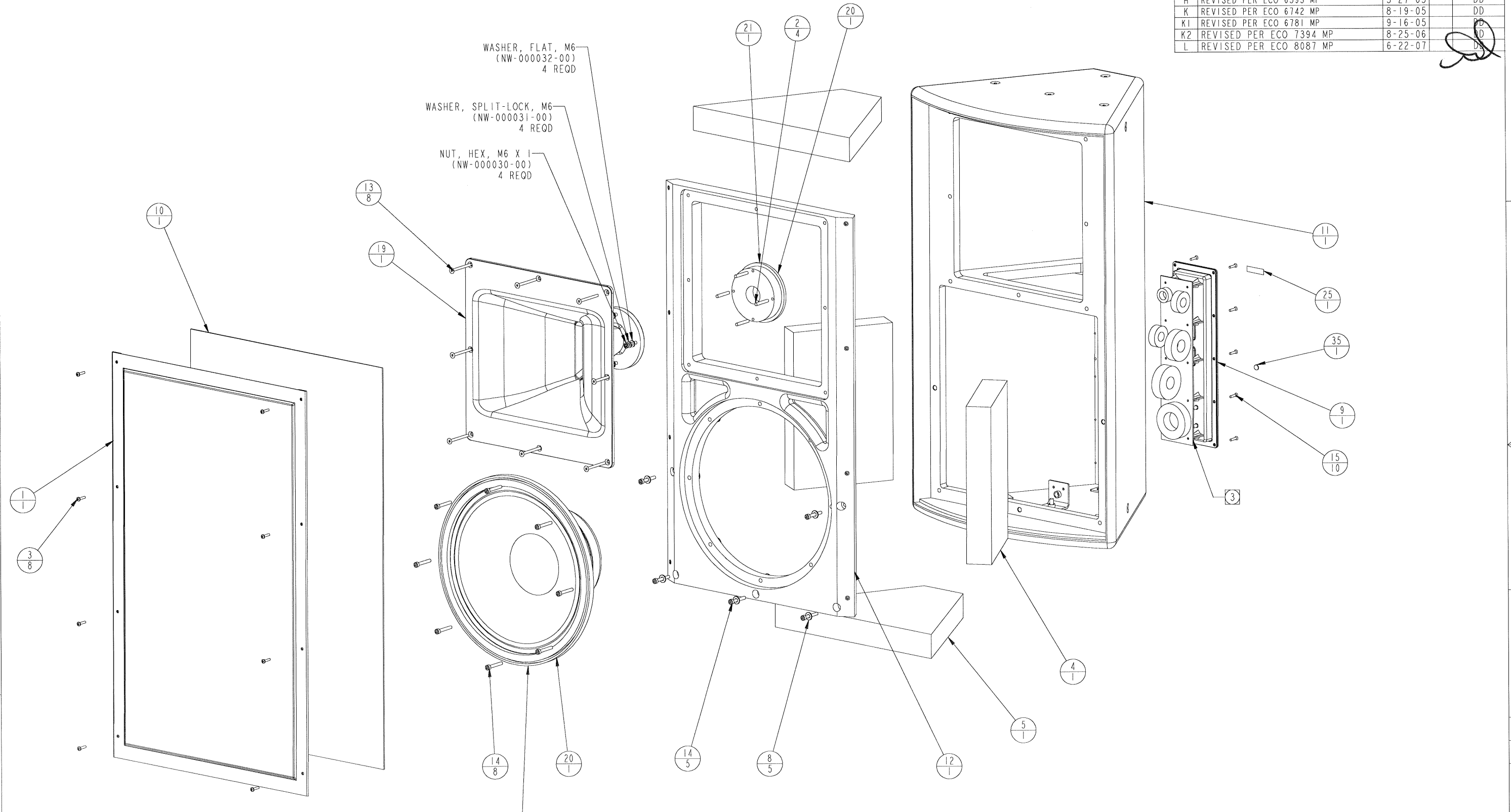


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REVISIONS				
REV	DESCRIPTION	EFF DATE	CHK	APPROVED DATE
G	REVISED PER ECO 6480 JEE	2-18-05		DD
H	REVISED PER ECO 6593 MP	5-27-05		DD
K	REVISED PER ECO 6742 MP	8-19-05		DD
K1	REVISED PER ECO 6781 MP	9-16-05		DD
K2	REVISED PER ECO 7394 MP	8-25-06		DD
L	REVISED PER ECO 8087 MP	6-22-07		DD



3 REFER TO APPROPRIATE ASSEMBLY AID FOR THE PROPER PLACEMENT OF ATTACHED HEAT SINK/RESISTOR ASSEMBLY.

2. SPRAY ADHESIVE GLUE UNDER DAMPENING MATERIAL AND FOAM.  
 1. ASSEMBLE ADHESIVE GASKET UNDER WOOFER AND BAFFLE.

NOTE: UNLESS OTHERWISE SPECIFIED DRIVER ASSY, MATCHED PAIR, 15PS40/DE610 (WP-000137-00)

WASHER, FLAT, M6 (NW-000032-00) 4 REQD  
 WASHER, SPLIT-LOCK, M6 (NW-000031-00) 4 REQD  
 NUT, HEX, M6 X 1 (NW-000030-00) 4 REQD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.		CONTRACT NO.		QSC QSC AUDIO PRODUCTS, INC. 1675 MACARTHUR BOULEVARD COSTA MESA, CA 92626	
TOLERANCES ARE: DECIMALS DECIMALS ANGLES .XX ±.02 .XXX ±.010 ±1/2 DEBURR EDGES .010 R MAX		APPROVALS		DATE	
MATERIAL NONE		DRAWN B. HAWKINS		12-05-03	
FINISH NONE		CHECKED P. WRIGHT		12-18-03	
DO NOT SCALE DRAWING		MFG ENG R. BALTHAZAR		12-11-03	
		ISSUED D. DELARM			
		SCALE 0.167		WP-015294-XX.L.0	
		SIZE D		CAGE CODE 00PW4	
		DWG NO. WP-015294-XX		REV L	
		SHEET 1 of 1		DRAWING INFO	

	COLOR
-01	BLACK
-02	WHITE

**Current BOM**  
**as of 27-JUN-07 11.33.27 AM**

Assembly Item Number: WP-015294-01	Assembly Description: SPEAKER ASSEMBLY, 15" 2-WAY, MD-F152/94R, BLACK,,90X40	Assembly Revision: L	Assy Rev Date: 22-JUN-07	Or
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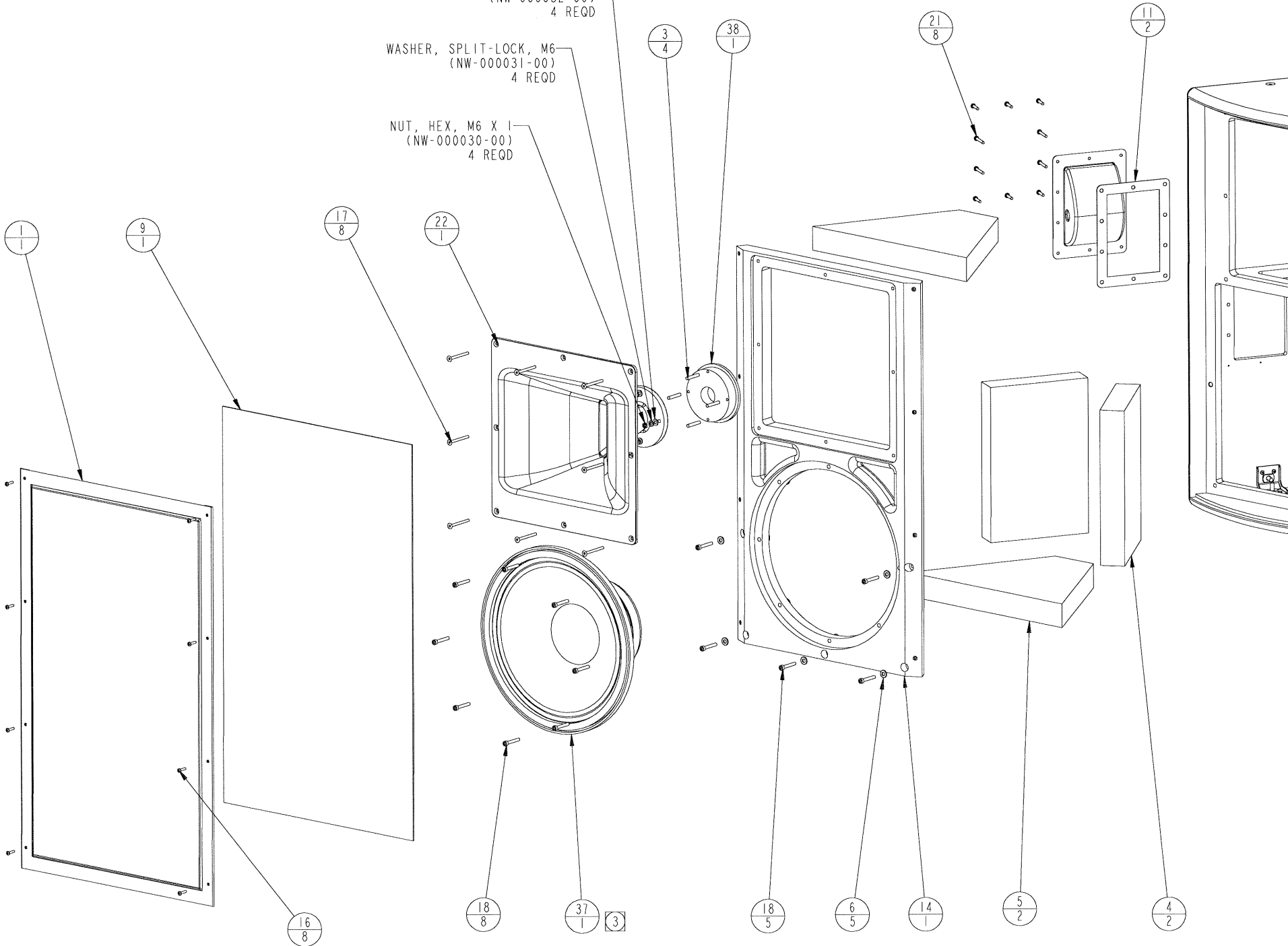
	Part Number	Rev	Description	Item No.	Eff Date	Qty	Op Sequence	Comments	Ref Des
1	CH-000396-01	B	GRILLE, TWO-PIECE, EMBOSSSED, MD SERIES, BLACK	1	03-DEC-2003	1.00	200		
2	HW-000067-00	B1	STUD, THREADED, M6, 37.5MM L, STEEL, BLK, PHS, 6219 LUBE,	2	21-NOV-2003	4.00	200		
3	SC-000013-00	B	PHILLIPS, PANHEAD SEMS, #8-32, 0.75" L, BLACK ZINC, STAINLESS STEEL, CR111	3	15-AUG-2005	8.00	200		
4	MS-000239-00	A1	INSULATION, FIBERGLASS, DAMPENING WOOD CABINET SPKR, 26" X 8.5" X 2",	4	19-AUG-2005	1.00	200		
5	MS-000240-00	A1	INSULATION, FIBERGLASS, DAMPENING WOOD CABINET SPKR, 26" X 11.5" X 2",	5	19-AUG-2005	1.00	200		
6	NW-000046-00	B1	WASHER, .625 OD .281 ID, .062 THK, TOL. +/- .010, STEEL BLACK ZINC W/6107 LUBE, CR111	8	16-JAN-2004	5.00	200		
7	PA-000091-00	E	TERMINAL CUP/XOVER ASSY, 15", 90 X 40, ,	9	21-NOV-2003	1.00	200		
8	PL-000359-01	B3	FOAM, GRILL, MD SERIES, , BLACK,	10	21-NOV-2003	1.00	200		
9	SB-000016-01	D	ENCLOSURE, W/RIGGING HARDWARE, MD SERIES, , BLACK,	11	21-NOV-2003	1.00	200		
10	SB-000026-00	D2	BAFFLE, 15" 2-WAY, , , ,	12	21-NOV-2003	1.00	200		
11	SC-000034-00	B	SOCKET, FLAT HEAD, M6, 1.0 X 60 MM, BLACK ZINC W/6107 LUBE, CR111	13	21-NOV-2003	8.00	200		
12	SC-000036-00	B	SOCKET HEAD CAP, , M6, 1.0 X 40 MM, BLACK ZINC W/6107 LUBE, CR111	14	21-NOV-2003	13.00	200		
13	SC-000039-00	B	PHILLIPS, FLAT HEAD, #8-32, 3/4, BLACK ZINC W/6107 LUBE, 100 DEG., CR111	15	21-NOV-2003	10.00	200		
14	SP-000053-00	B2	HORN, 90 X 40, , , ,	19	21-NOV-2003	1.00	200		
15	SP-000043-00	B1	WOOFER, 15", PAPER, FERRITE, B&C, 15PS40-8	20	19-AUG-2005	1.00	200		
16	SP-000044-00	B1	COMPRESSION DRIVER, 1.4", TITANIUM, NEO, B&C, DE610ND-8	21	19-AUG-2005	1.00	200		
17	RD-000158-00	L	LABEL, SERIAL NUMBER, SPEAKER, 1.7" X .45" IN-HOUSE	25	01-SEP-2006	0.00	200		
18	TP-015294-01	1	LOUDSPEAKER SYSTEM, TEST SPECIFICATION, MD-F152/94R,	30	25-JUL-2005	0.00	200		
19	LB-000673-50	A	LABEL, CHINA ROHS, 50 YEARS, , SMALL	35	22-JUN-2007	1.00	200		

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WASHER, FLAT, .467 OD .256 ID  
(NW-000032-00)  
4 REQD

WASHER, SPLIT-LOCK, M6  
(NW-000031-00)  
4 REQD

NUT, HEX, M6 X 1  
(NW-000030-00)  
4 REQD



D

C

B