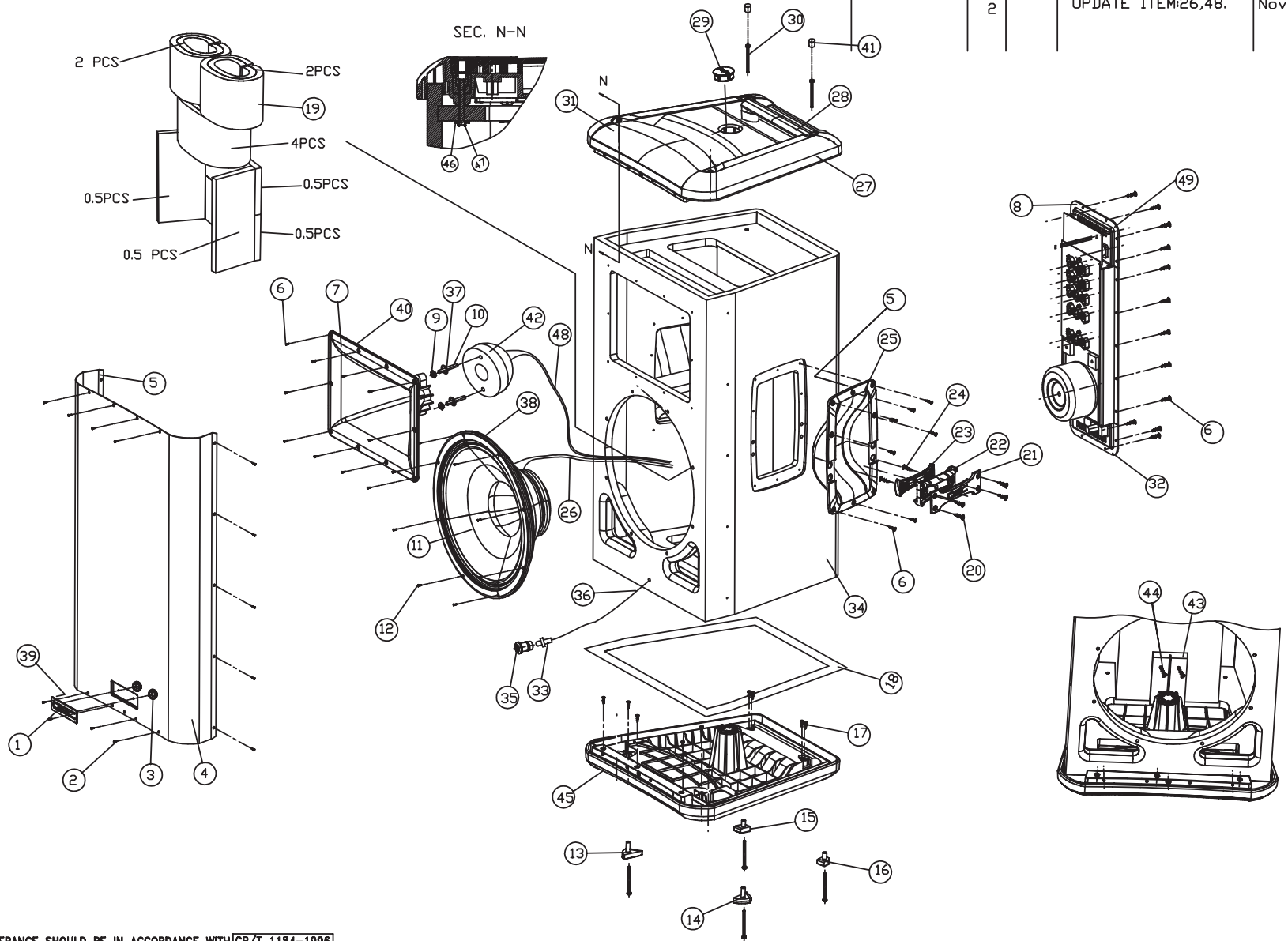




1 WORK TO DIMENSIONS. REMOVE ALL BURRS. ALL CASTINGS AND MOULDING TO BE FREE FROM SINKS AND BLEMISHES.

5	6	7	8	9
GPE EN. NO.	REV	ZONE	DESCRIPTION	DATE
	1 2		DRAWING RELEASE UPDATE ITEM:26,48.	Aug.16.06 Nov.29.06

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GEOMETRIC TOLERANCE & POSITIONAL TOLERANCE SHOULD BE IN ACCORDANCE WITH GB/T 1184-1996

QSC QSC AUDIO PRODUCTS, INC.
1675 MACARTHUR BOULEVARD
COSTA MESA, CA 92626

UNLESS OTHERWISE SPECIFIED : TOLERANCES ARE			MODEL USAGE	MATERIAL:	SIGNATURE	DATE	SIGNATURE	DATE	TITLE: HPR152i EXPLODED DRAWING			
1 decimal place	±0.1mm	31 - 120mm ±0.3mm	HPR152i	UNLESS SPECIFIED COMPLY WITH THE [RoHS]	DRAWN: Huisheng Wu	Aug.16.06	CHECKED:		PART NO.			
1 - 5mm	±0.1mm	121 - 315mm ±0.5mm		FINISH:	CHECKED:		CHECKED:		SCALE	SIZE	DRAWING NO.	REV 2
6 - 30mm	±0.2mm	OVER 315mm ±0.8mm	ALL DIMENSIONS ARE IN MM	DO NOT SCALE DRAWING	APPROVED:				NTS	A4	EXPLODED_Hpr152i	PAGE 1 OF 3

Item Number	Component Description	Component Item Number	Qty
1	LOGO,HPR SERIES,,,,	PL-000440-GP	1
2	SCREW,TRUSS HEAD,M4X16,JHC030-00,,	SC-000099-GP	18
3	S/L WASHER,M9.7X22X0.5,,,	NW-000105-GP	2
4	GRILL,,,HPR152F,	CH-000476-GP	1
5	GASKET,1000X10X2MM,EVA B,,,	PL-000062-GP	5
6	SCREW WOOD,M4X20,BIND HEAD BZ,,,	SC-000100-GP	46
7	HORN,HF,HPR152F,,,	PL-000446-GP	1
8	EVA GASKET,5X500,,,,	PL-000066-GP	4
9	HEXAGON NUT,M6 X 10,,,,	SC-000087-GP	2
10	STUD,M6X34,BZ FOR QSC HPR,,,	SC-000103-GP	2
11	WOOFER,15",PAPER,FERRITE,CELESTION,FTR-3070C-T5452_GPE	SP-000081-GP	1
12	SCREW,M5X34,HEX-SOCKET,HEAD DIA 11XH5,BLK,	SC-000095-GP	8
13	FOOT A,,,,,	PL-000512-GP	1
14	FOOT B,,,,,	PL-000513-GP	1
15	FEET,END CAP,HPR,RUBBER, C,,	PL-000443-GP	1
16	FEET,END CAP,HPR,RUBBER, D,,	PL-000444-GP	1
17	SCREW,M5,HEXAGON-SOCKET,,,	SC-000092-GP	18
18	GASKET,FOR QBASS END CAP (1M),,,,	PL-000068-GP	4
19	ACOUSTIC WOOL,200X600X30,,,	MS-000074-GP	11
20	SCREW,M5X25,PAN HEAD,DIA 8XH2.5,BLACK,	SC-000094-GP	8
21	TOP HANDLE,FOR HPR,SIDE HANDLE,,	CH-000494-GP	2
22	RUBBER GRIP,FOR HPR SIDE HANDLE,,,,	PL-000072-GP	2
23	BOTTOM HANDLE,FOR HPR,SIDE HANDLE,,	CH-000523-GP	2
24	SCREW,M5X12,PH BLK ZN,,,	SC-000096-GP	4
25	HANDLE CAP,FOR HPR,,,,	PL-000076-GP	2
26	#16 AWG WIRE 770mm		1
27	ENDCAP,FOR HPR-2WAY/3WAY,,,,	PL-000069-GP	2
28	REAR HANDLE,FOR HPR,ENDCAP,,	CH-000493-GP	2
29	PLUG ENDCAP,FOR HPR 3WAY,,,,	PL-000073-GP	1
30	SCREW,PH,M5X85MM,,BLACK,	SC-000098-GP	8
31	TOP FRONT HANDLE,,,HPR,	CH-000690-GP	1
32	AMP MODULE ASSY,,HPR152i,120V,FULL RANGE, 15" 2-WAY	WP-152001-00	1
33	LED,3MM,BLUE SP,SLR343BB T 225419 ROHM,,,	QD-000312-GP	1
34	ENCLOSURE,,HPR152i,,,	SB-000057-GP	1
35	LED HOLDER,FOR HPR,,,,	PL-000479-GP	1
36	WIRE,BLACK&BLACK,26 AWG TWIN,,,1080MM,UL2468	WC-000420-GP	1

Item Number	Component Description	Component Item Number	Qty
37	WASHER,M6,IT,11.8X6.2,MF6003,	NW-000108-GP	2
38	GASKET,1300X10X4MM,EVA BK,,	PL-000063-GP	1
39	FOAM STRIP,MP1,406.4X6X4,SP8296,,	PL-000065-GP	1
40	GRILLE,GASKET,FOR QBASS,,	PL-000067-GP	4
41	RUBBER COVER,FOR HPR HANDLE HOLE,,,,	PL-000074-GP	4
42	COMPRESSION DRIVER,1.75",PETP FILM,FERRITE,CELESTION,CDX1-1745,T5453_GPE	SP-000082-GP	1
43	WOOD BLOCK,FOR HPR 2-WAY,,	MS-000075-GP	1
44	ME SCREW,4X30 6.8MM,BK-Z,JHB102,,	SC-000090-GP	2
45	BOTTOM FRONT HANDLE,,,HPR,	CH-000691-GP	1
46	WASHER,,M6 X 1 X 18,,	HW-000132-GP	6
47	SCREW,M6 X 49,,,,	SC-000145-GP	2
48	#16 AWG WIRE,UL1015 PIN,T65-6Y-2,,,,	WC-000419-GP	1
49	INPUT/OUTPUT PLATE (BARE), HPR152i	CH-000546-GP	1